S/N 09/575,348

**PATENT** 

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant:

ANDO ET AL.

Examiner:

S. IP

Serial No.:

09/575,348

Group Art Unit:

1742

Filed:

05/19/2000

Title:

DILLET FOR COLD FORGING, METHOD OF MANUFACTURING
BILLET FOR COLD FORGING, METHOD OF CONTINUOUSLY COLD
FORGING BILLET, METHOD OF COLD FORGING CRANKSHAFT,
METHOD OF COLD FORGING DISK SHAPED PART WITH SHAFT
AND COLD FORGING DIE APPARATUS

CERTIFICATE UNDER 37 CFR 1.8: The undersigned hereby certifies that this correspondence is being deposited in the United States Postal Service, as first class mail, with sufficient postage, in an envelope addressed to: Commissioner for Patents, Washington, D.C. 20231 on 517

Name

Commissioner for Patents Washington, D.C. 20231

Dear Sir:

This communication is in support of a Request for Continuing Examination of the above referenced patent application. THE CHILLE

## AMENDMENT

In the Claims

Please amend claims 1 and 2 to read as follows:

1. (TWICE AMENDED) A billet of steel for continuous cold forging, characterized by 0.46 - 0.48 wt % of C (carbon), 0.14 or less of Si (silicon), 0.55 - 0.65 wt % of Mn (manganese), 0.015 wt % or less of P (phosphorus), 0.015 wt % or less of S (sulfur), 0.15 wt % or less of Cu